

Date: Tuesday, 02/10/2007 1:20:44 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D2224	
Job Number	: 34970		Part Number	: D2224	
Estimate Number	: 10804		Drawing Number	: RTN 640	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 02/10/2007	S.O. No. : N/A	Drawing Revision	: N/A	
Prshrt Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 09/10/2007	
Previous Run	: 00015		Qty:	2	Um: Each
Written By					
Checked & Approved By					
Comment					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	QC5	INSPECT WORK TO CURRENT STEP <i>107-10-02 (2)</i>
	Comment: INSPECT RTN 640	
2.0	D2224	Rappel Anchor Assembly
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Rappel Anchor Assembly ORIGINAL B/N 27245	
3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
	Comment: Sub-Contracting OUTSIDE SERVICES Issue P/O: <u>4957</u> Red Anodize as per Dwg D2224 MIL-A-8625	<i>C20711/01 (2)</i>
4.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage	<i>7-11-12 (2X)</i>
5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
	Comment: INSPECT ANODIZE	<i>207-11-13 (2)</i>
6.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 RE-IDENTIFY USING NEW B/N Location: ST 20	<i>AS 07/11/13</i>

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Drawing Name: D2224

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Seq. #:	Machine Or Operation:	Description :
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7.0 QC21

FINAL INSPECTION/W/O RELEASE



(2)

Comment: FINAL INSPECTION/W/O RELEASE

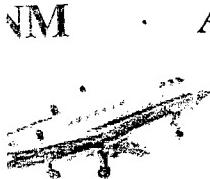
2011/14

Job Completion



W 07/11/13

ANODISATION et PEINTURE TNM INC.



21 chemin de l'Aviation, QC H9R 4Z2
 Telephone: (514) 429-7777 Fax: (514) 429-5108
 Certifié ISO 9001-2000 / ISO 9001-2000 certified
 Certifié NADCAP / NADCAP certified

FACTURE
INVOICE

59970 Rev.00
09-Nov-2007

ENT / CUSTOMER:

RT AEROSPACE LTD.
 10 ABERDEEN STREET
 WIKESBURY , ONTARIO
 N1K 7

PURCHASE ORDER/
NO. DE COMMANDE: 04957

CONDITIONS / TERMS:
 NET 30 JOURS / NET 30 DAYS

ITEM	COMMANDE ORDERED	EXPEDIE SHIPPED	PART NUMBER & DESCRIPTION	PRIX UNITAIRE UNIT PRICE	EXTENSION
4	4	D2413B35335		\$0.00	\$0.00
3	3	D2414B35396		\$0.00	\$0.00
2	2	D2224B34970		\$0.00	\$0.00
MINIMUM CHARGE					\$120.00
<i>X-112</i>					
<i>S</i>					
				SUB TOTAL:	\$120.00
				TPS/GST:	\$7.20
				TVQ/PST:	\$0.00
				TOTAL AMOUNT DUE:	\$127.20

No de TPS / GST # : 891559734 RT

CERTIFICAT DE CONFIRMITE EMIS POUR CHAQUE PROCEDURE

No de TVQ / QST # : 1019307154 TQ000

CERTIFICATE OF COMPLIANCE ISSUED FOR EACH PROCESS

En cas de perte ou de dommages dû à la valeur intrinséque de certaines responsabilité se limitera à deux fois la valeur du traitement des pièces perdues ou endommagées.
In case of loss or damage due to the intrinsic value of some parts, we are only liable for loss or damage to twice the invoiced finishing costs.

TNM**ANODISATION et PEINTURE TNM INC.**

C. OF C

21 chemin de l'Aviation, Pointe Claire QC H9R 4Z2
 Telephone: (514) 429-7777 Fax: (514) 429-5108
 Certifié ISO 9001-2000 / AS9100 certified
 approuvé NADCAP approved

59970

09-Nov-2007

CLIENT / CUSTOMER:

DART AEROSPACE LTD.
 1270 ABERDEEN STREET
 HAWKESBURY ONTARIO
 K6A 1K7

CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE**PURCHASE ORDER/**
NO. DE COMMANDE: 04957

ITEM	COMMANDE ORDERED	EXPEDIE SHIPPED	PART NUMBER & DESCRIPTION	PART PROCESS & TREATMENT
1	4	4	D2413B35335	RED ANODIZE PER MIL-A-8625F TYPE II CLASS 2 ALL OVER
3	3	3	D2414B35336	RED ANODIZE PER MIL-A-8625F TYPE II CLASS 2 ALL OVER
1	2	2	D2224B34970	RED ANODIZE PER MIL-A-8625F TYPE II CLASS 2 ALL OVER

Nous certifions que les pièces énumérées ont été traitées, testées et inspectées selon les spécifications mentionnées.
 Les cartes de travail ont été remplies et sont disponibles pour consultation, sur demande.

All parts are processed, tested, and inspected to the requirements of above specifications.

Travel cards have been filled and are available for viewing upon request.

NOTE: Painted Parts will be Fully Solvent Resistant after 7 (seven) Full Days of Air Curing at Ambient Temperatures"

NOTE: Les pièces peintes seront complètement résistantes au solvant après 7 (sept) jours complets de séchage à l'air ambiant.

Signature/Signed:

STRUCTURE INM INC.
21 chemin de l'Aviation, Pointe-Claire, QC H9R 4Z2
Telephone: (514) 429-7777 Fax: (514) 429-5108
Certifié ISO 9001-2000 / ISO 9001-2000 certified
Certifié NADCAP / NADCAP certified

PACKING
SLIP

59970

09-Nov-2007

CLIENT / CUSTOMER:

DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY ONTARIO
K6A 1K7

**PURCHASE ORDER/
NO. DE COMMANDE:** 04957

ITEM	COMMANDE ORDERED	EXPEDIE SHIPPED	PART NUMBER & DESCRIPTION
1	2	2	D2224B34970
1	4	4	D2413B35335
3	3	3	D2414B35336

PICKED UP BY / RECU: _____

En cas de perte ou de dommages dû à la valeur intrinséque de certaines responsabilité se limitera à deux fois la valeur du traitement des pieces perdues ou endommagées.
Due to the intrinsic value of some parts, we are only liable for loss or damage to twice the invoiced finishing costs.